

# Santoprene™ 121-65B200

## Thermoplastic Vulcanizate

Product Description		Key Features		
<p>A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is specially formulated to bond to thermoset EPDM rubber for corner molding, end caps and special applications requiring such adhesion to thermoset EPDM. This grade of Santoprene TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.</p>		<ul style="list-style-type: none"> <li>Adheres to vulcanized EPDM rubber over wide range of temperatures.</li> <li>High flexibility targeted for dynamic EPDM applications.</li> <li>Higher gloss enables matching EPDM mating surface.</li> <li>Used in sealing applications.</li> <li>RoHS compliant.</li> </ul>		
General				
Availability <sup>1</sup>	<ul style="list-style-type: none"> <li>Africa &amp; Middle East</li> <li>Asia Pacific</li> </ul>	<ul style="list-style-type: none"> <li>Europe</li> <li>Latin America</li> </ul>	<ul style="list-style-type: none"> <li>North America</li> </ul>	
Applications	<ul style="list-style-type: none"> <li>Automotive - Corner Molding and End Caps</li> </ul>	<ul style="list-style-type: none"> <li>Automotive - Weather Seals</li> </ul>		
Uses	<ul style="list-style-type: none"> <li>Outdoor Applications</li> </ul>			
RoHS Compliance	<ul style="list-style-type: none"> <li>RoHS Compliant</li> </ul>			
Color	<ul style="list-style-type: none"> <li>Black</li> </ul>			
Form(s)	<ul style="list-style-type: none"> <li>Pellets</li> </ul>			
Processing Method	<ul style="list-style-type: none"> <li>Injection Molding</li> </ul>	<ul style="list-style-type: none"> <li>Multi Injection Molding</li> </ul>		
Revision Date	<ul style="list-style-type: none"> <li>06/20/2014</li> </ul>			
Physical		Typical Value (English)	Typical Value (SI)	Test Based On
Specific Gravity		0.910	0.910	ASTM D792
Density		0.910 g/cm <sup>3</sup>	0.910 g/cm <sup>3</sup>	ISO 1183
Hardness		Typical Value (English)	Typical Value (SI)	Test Based On
Shore Hardness				ISO 868
Shore A, 15 sec, 73°F (23°C), 0.0787 in (2.00 mm)		67	67	
Elastomers		Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Stress at 100% - Across Flow (73°F (23°C))		334 psi	2.30 MPa	ASTM D412
Tensile Stress at 100% - Across Flow (73°F (23°C))		334 psi	2.30 MPa	ISO 37
Tensile Strength at Break - Across Flow (73°F (23°C))		1330 psi	9.20 MPa	ASTM D412
Tensile Stress at Break - Across Flow (73°F (23°C))		1330 psi	9.20 MPa	ISO 37
Elongation at Break - Across Flow (73°F (23°C))		600 %	600 %	ASTM D412
Tensile Strain at Break - Across Flow (73°F (23°C))		600 %	600 %	ISO 37
Compression Set				ASTM D395B
73°F (23°C), 22 hr, Type 1		22 %	22 %	
158°F (70°C), 22 hr, Type 1		48 %	48 %	
158°F (70°C), 168 hr, Type 1		53 %	53 %	
Compression Set				ISO 815
73°F (23°C), 22 hr, Type A		22 %	22 %	
158°F (70°C), 22 hr, Type A		48 %	48 %	
158°F (70°C), 168 hr, Type A		53 %	53 %	

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### Injection Notes

Santoprene TPV is incompatible with acetal and PVC. For more information regarding processing and mold design, please consult our Injection Molding Guide.

### Additional Information

Where applicable, test results based on fan gated, injection molded plaques.

Tensile strength, elongation and tensile stress are measured across the flow direction - ISO type 1, ASTM die C.

Compression set at 25% deflection.

All products purchased directly from an ExxonMobil affiliate in Europe are REACH compliant. For products not imported into Europe by ExxonMobil, customers should assess their legal responsibilities under REACH.

### Legal Statement

This product, including the product name, shall not be used or tested in any medical application without the prior written acknowledgement of ExxonMobil Chemical as to the intended use.

For detailed Product Stewardship information, please contact Customer Service.

### Processing Statement

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. For more information, please consult our Material Safety Data Sheet, Injection Molding Guide and Technical Literature (TL) on "Injection Molding of Corners and End Caps to EPDM Weatherseals".

### Notes

Typical properties: these are not to be construed as specifications.

<sup>1</sup> Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance: [www.exxonmobilchemical.com/ContactUs](http://www.exxonmobilchemical.com/ContactUs)

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