



DATA SHEET

TAROMID A 280 Z4

Polyamide 66 elastomer modified, very high impact resistance also at low temperature, high viscosity, very good chemical resistance to oils, solvents and other chemical substances.

Available: different colors, UV-stabilized (L), release agent (W).

	DRYING - conditions	Melt temperature:	270 - 290°C
Pre-heater:	80 - 100°C - 3 h	Mould temperature:	70 - 80°C
Dryer:	80 - 90°C - 1 h	Rate of injection:	HIGH

PROPERTY	METHOD	DIN	ISO	ASTM	unit	VALUE	condition
ELECTRICAL							
Volume Resistivity		5348		D257	Ohm cm	10exp(15)	
Tracking Resistance (CTI - Method A)	IEC 112				Volt	>600	
PHYSICAL							
Melt Flow Index		5373	R292	D123	g/10'	3	280°C - 2,16 Kg
Granule Humidity	TARO 002				%	<0,15	
Density (23 °C)		5347	R118	D792	Mg/m ³	1,06-1,08	
Water Absorption (24h / 23°C)		5349	R62	D570	%	1,2	
Water Absorption at Saturation		5349	R62	D570	%	6	
Mould Shrinkage (Parallel)				D955	%	1,50-1,70	
Melting Point			R121	D211	°C	256	
MECHANICAL							
IZOD Notched Impact		-	180	D256	J/m	600	-20°C - 3,2 mm
IZOD Notched Impact		-	180	D256	J/m	900	+23°C - 3,2 mm
CHARPY Notched Impact		5345	R179	D256	kJ/m ²	85	+23°C - 6x4x50 mm
CHARPY Notched Impact		5345	R179	D256	kJ/m ²	60	-20°C - 6x4x50 mm
CHARPY Unnotched Impact		5345	R179	D256	kJ/m ²	n.r.	-20°C - 6x4x50 mm
CHARPY Unnotched Impact		5345	R179	D256	kJ/m ²	n.r.	+23°C - 6x4x50 mm
Flexural Modulus		5345	R178	D790	N/mm ²	1800	
Elongation at Break		5345	R527	D638	%	75	
Tensile Yield Strength		5345	R527	D638	N/mm ²	50	
ROCKWELL Hardness				D785	scala R	112	
FLAMMABILITY							
Flame Behaviour (0,97 mm)	UL 94					HB	
THERMAL							
VICAT Temperature (5 kg)		5346	R306	D152	°C	214	50°C / h
Heat Deflection Temperature (1,82 N/mm ²)		5346	R75	D648	°C	66	120°C / h
Ball Pressure Test	VDE 0470				°C	125	
Coefficient of linear thermal expansion		5375		D696	K ⁻¹	7x10exp(-5)	-30°C / +30°C

These value are for natural color only. Colorant or other additives may alter some or all of these property. The data listed here fall within the normal range of product properties, but they should not be used to establish specification limits nor used alone as the basis of design.